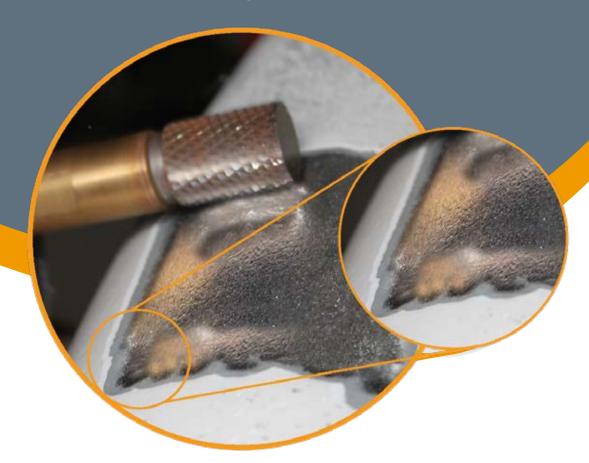


Cut the heat – Cut the risk

The "Coolest" Ex-Certified **Surface Preparation Tools** 



2022
SPOT REPAIR CATALOGUE



# CONTENTS



### **3 SPOT CORROSION CALCULATOR**

- **4-9 GRINDING TOOLS**
- **10 TREATMENT**
- 11 SURFACE TREATMENT
- **12 EX-CERTIFIED TOOLS**
- 13 GRINDING TOOLS PERFORMANCE
- **14 AREAS OF APPLICATION**
- **15 BENEFITS**

### SPOT CORROSION CALCULATOR



We have created a Spot Calculator to calculate prices per spot 5\*5 cm. Digital calulator available at <a href="mailto:safetytools.no/en/spot-calculator/">safetytools.no/en/spot-calculator/</a>

### Example 1:

Buying for the first time you need Rotating file + Air tool (operating engine).

Cost per spot = Rotating file + air tool
Numbers of spot rotating file repairs

**E.g.** File A-0005 Round Boy costs 708 USD and air tool A-0107 costs 1918 USD A-0005 Round Boy can repair 9600 damaged points of 5 \* 5 cm corroded surface.

(708 USD + 1918 USD) / 9600 spots = 0.27 USD per spot







Corroded surface before and after treatment

### Example 2:

Buying only the rotating file A-0005 as operating engine already is in hand.

Cost per spot = Tool cost
Numbers of spot tool repair

675 USD / 9600 spots = 0.07 USD per spot

### **Big Savings**

### Example:

- ◆ A-0052 Wrap Suitcase kit.14.455 USD
- A-0052 can repair 100800 spots
- ◆ 14.455 USD/100800 spots = 0.14 USD per spot





### **ROTATING FILES AND DISCS**

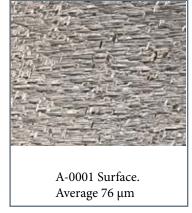
### A-0001 SLIM

A-0001 can repair 8000 Corrosion spots of 5\*5cm.

| Product Nr.  | A-0001 |
|--------------|--------|
| Total length | 65 mm  |
| Teeth        | 27 mm  |
| Weight (g)   | 76 g   |







### A-0002 BOW CONE

A-0002 can repair 9600 Corrosion spots of 5\*5cm.

| Product Nr.  | A-0002 |
|--------------|--------|
| Total length | 70 mm  |
| Teeth        | 31 mm  |
| Weight (g)   | 114 g  |







### A-0003 STRAIGHT CONE

A-0003 can repair 9600 Corrosion spots of 5\*5cm.

| Product Nr.  | A-0003 |
|--------------|--------|
| Total length | 70 mm  |
| Teeth        | 31 mm  |
| Weight (g)   | 110 g  |









### **ROTATING FILES AND DISCS**

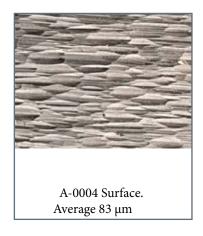
### A-0004 LITTLE PAPA

A-0004 can repair 12000 Corrosion spots of 5\*5cm.

| Product Nr.  | A-0004 |
|--------------|--------|
| Total length | 65 mm  |
| Teeth        | 27 mm  |
| Weight (g)   | 182 g  |







### A-0005 ROUND BOY

A-0005 can repair 9600 Corrosion spots of 5\*5cm.

| Product Nr.  | A-0005 |
|--------------|--------|
| Total length | 65 mm  |
| Teeth        | 27 mm  |
| Weight (g)   | 168 g  |







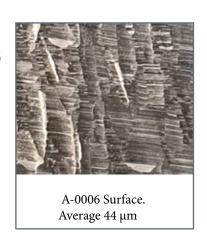
### A-0006 AL-TI-CHAR

A-0006 can repair 6000 Corrosion spots of 5\*5cm.

| Product Nr.  | A-0006 |
|--------------|--------|
| Total length | 65 mm  |
| Teeth        | 26 mm  |
| Weight (g)   | 78 g   |









### **ROTATING FILES AND DISCS**

### **A-0007 SHORTY**

A-0007 can repair 16000 Corrosion spots of 5\*5cm.

| Product Nr.  | A-0007 |
|--------------|--------|
| Total length | 57 mm  |
| Teeth        | 17mm   |
| Weight (g)   | 194 g  |





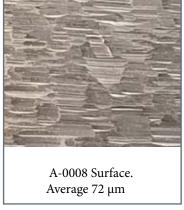
### A-0008 BIG PAPA

A-0008 can repair 16000 Corrosion spots of 5\*5cm.

| Product Nr.  | A-0008 |
|--------------|--------|
| Total length | 72 mm  |
| Teeth        | 32 mm  |
| Weight (g)   | 282 g  |







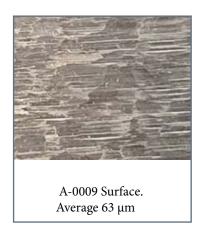
### **A-0009 BIG BOY B/C**

A-0009 can repair 24000 Corrosion spots of 5\*5cm.

| Product Nr.  | A-0009 |
|--------------|--------|
| Total length | 95 mm  |
| Teeth        | 32 mm  |
| Weight (g)   | 340 g  |









### **ROTATING FILES AND DISCS**

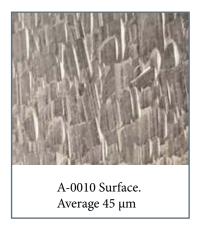
### A-0010 ROUGH BOY

A-0010 can repair 32000 Corrosion spots of 5\*5cm.

| Product Nr.  | A-0010 |
|--------------|--------|
| Total length | 118 mm |
| Teeth        | 51 mm  |
| Weight (g)   | 826 g  |







### A-0500 GRINDING DISC

A-0500 can repair 32000 Corrosion spots of 5\*5cm.

| Product Nr. | A-0500   |
|-------------|----------|
| Speed       | 1000 rpm |
| Dim         | 80 mm    |
| Weight (g)  | 410 g    |







Custom made teeth on Safety Tools Allmet grinding tools removes material upon every contact.

safetytools.no/en/videos/

# AIR TOOLS



Safety Tools Allmet is powered by pneumatic tools which Safety Tools Allmet developed in partnership with Fuji. Our air tools can only be purchased from Safety Tools Allmet or one of our distributor's worldwide.

Safety Tools Allmet air tools are specially designed to use with our files & discs in hazardous work areas. They are designated safe to handle in Ex dust and gas zones 1 and 2 and are EX certified by the DNV.

# A-0107 Fuji Straight Grinder (FG-2VX-50)

| Product Nr. | FG-2VX-50 |
|-------------|-----------|
| Speed       | 3000 rpm  |
| Weight      | 894 g     |
| Air Inlet   | 1/4" NPT  |

# A-0108 Fuji Angle Grinder (FAS-1X-50)

| Product Nr. | FAS-1X-50 |
|-------------|-----------|
| Speed       | 2000 rpm  |
| Weight      | 842 g     |
| Air Inlet   | 1/4" NPT  |

# A-0105 Fuji Angle Grinder (FCD-10X-52)

| Product Nr. | FCD-10X-52 |
|-------------|------------|
| Speed       | 1000 rpm   |
| Weight      | 2400 g     |
| Air Inlet   | 1/4" NPT   |

# A-0104 Fuji Angle Grinder (FCD-6X-51)

| Product Nr. | FCD-6X-51 2000 |
|-------------|----------------|
| Speed       | 2000 rpm       |
| Weight      | 1700 g         |
| Air Inlet   | 1/4" NPT       |



### **ROTATING FILES AND DISCS**

Safety Tools Allmet files and discs are made of tungsten carbide. The hardness and the design of the teeth increases the lifetime of files and discs significantly. The fragments produced after grinding with Safety Tools Allmet are easy to clean, large and blunt. This offers many safety and operational benefits compared to conventional tools.



#### **IMPORTANT NOTE:**

When using Safety Tools Allmet tools, the surfac te perature will increase with a maximum of 60°C.

While repairing coating with tools from Safety Tools
Allmet, you are not damaging the surrounding surface.
Nor will equipment nearby be in danger of being damaged., due to the low heat, slow RPM, and design of the teeth producing non-hazardous waste.
Contrary to what will happen if conventional tools are used.



Grinding Disk For paint A-0500

# **TREATMENT**



The "coolest" EX certified surface treatment tool in the world



A-0500 Surface 7 x zoom



A-0500 Grinding Disc



- Surface roughness from 40 to 80 µm (Rz)
- ATEX approved for use in zone 1 and 2
- Easy waste disposal
- ◆ Ideal for spot-repair



# **SURFACE TREATMENT**



# **Surface preparation with Safety Tools Allmet equipment**

Grinding tools from Safety Tools Allmet are used for mechanical surface treatment and gives a surface cleaning standard of SSPC SP 11.



When using Safety Tools Allmet products, you do not produce any sparks that will cause damage to surrounding equipment.

There will be no airborne dust that can damage sensitive equipment.

The noise level will be considerably lower than other similar products.





For spot repair you also get the benefits of a smooth and even transition between the old coating and the fresh metal.

# **EX CERTIFIED TOOLS**



## Grinding tools for use in atex gas zones:



### Rotating files and discs

Safety Tools Allmet files & discs are composed mainly of tungsten carbide.

#### **Air Tools**

Safety Tools Allmet grinders are powered by pneumatic tools.

#### **Accessories**

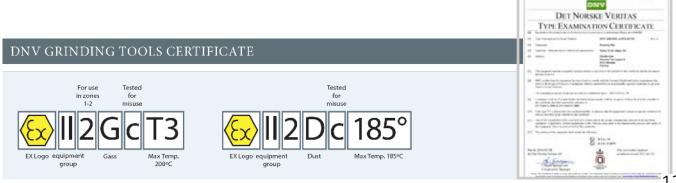
Our grinding kits comes with specially designed accessories that contribute to optimal safety and convenience.

#### ATEX/ EX certificate

All our discs, rotating files and air tools are certified as cold work by DNV for use in Atex gas zones 1 and 2.

Our tools have been tested by Gexcon/CMR to meet the high standards of DNV.

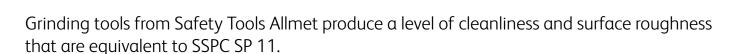
Contact us at <u>www.safetytools.no/en</u> were you can find all information about our tools.



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# **GRINDING TOOLS PERFORMANCE**

### Performance and surface profile:



### Corrosion, mill scale, and coating removal

Surface to near white visual standard (SSPC-SP-11).

### Surface texture / Anchor profile

Roughness capability from 40 to  $85 \mu m$ .



Spot repaired surface on deck

### **Eco-friendly**

Tools from Safety Tools Allmet are eco-friendly surface treatment equipment and do not add hazardous materials when removing rust and paint.

### No heat generation

It is an Ex-certified product.
Surfaces avoid of thermal damage/heat marking.

### Simple and economic

No need for complex and costly abrasive blast equipment.



Spot repaired surface on pipeline





### **AREAS OF APPLICATION**

Safety Tools Allmet equipment can be used instead of conventional blasting methods.



Our "Cool" technology is used in many sectors, including the oil and gas industry, the petrochemical industry, steel construction, and shipbuilding. As well as during maintenance work on bridges, offshore installations, and wind turbines.

- Corrosion maintenance on platforms
- Corrosion maintenance on ships
- Drilling deck
- Ducts/Trunks
- Engine room surface maintenance
- Flange separation preparation
- Gasket removal
- Grinding & removing reinforced chartek fiber coatings
- Grinding and surface preparation on live fixed pipelines
- Grinding small radius holes
- In between narrow openings (Grating)
- Inside ballast tanks
- Inside cargo tanks
- Inside pump room
- NDT Non Destructive test (stress/cracks)
- Pin Hole corrosion
- Remove corrosion from valves
- Remove corrosion on small stuck bolts
- Inside H Beams corrosion maintenance & paint removal
- Remove or smooth edges
- Removing corrosion on grating
- Topside corrosion maintenance
- Weld removal











# Use of Safety Tools Allmet equipment gives you BENEFITS:

 $\langle \epsilon_{\rm x} \rangle$ 

- EX-certified by DNV
- No need for hot work permit
- No demanding risk evaluations
- No job delay
- No need for habitats
- No need for fire guards
- No hot sparks
- No dangerous sharp splinters
- No emission of isocyanates
- Low heat (30-60°C average)
- Low vibration (2.5 m/s average)
- Low noise (80–85 dB average)
- Roughness profile 40–80 micron's
- Discs and files are harder than an industrial diamond last longer



#### Note:

Lifetime of discs and rotating files may vary from user to user.
Different material will have different impact on the lifetime of rotating files and discs.



SAFETY TOOLS ALLMET AS Straume Næringspark Idrettsveien 115, 5353 Straume, Norway

CONTACT INFORMATION +47 56 32 36 50 sales@safetytools.no